

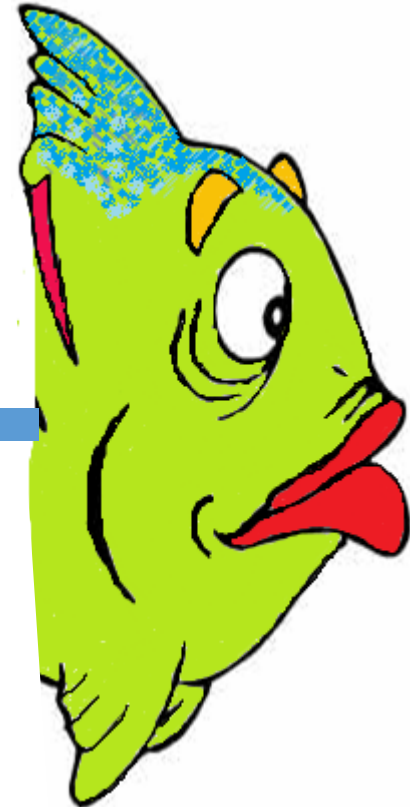
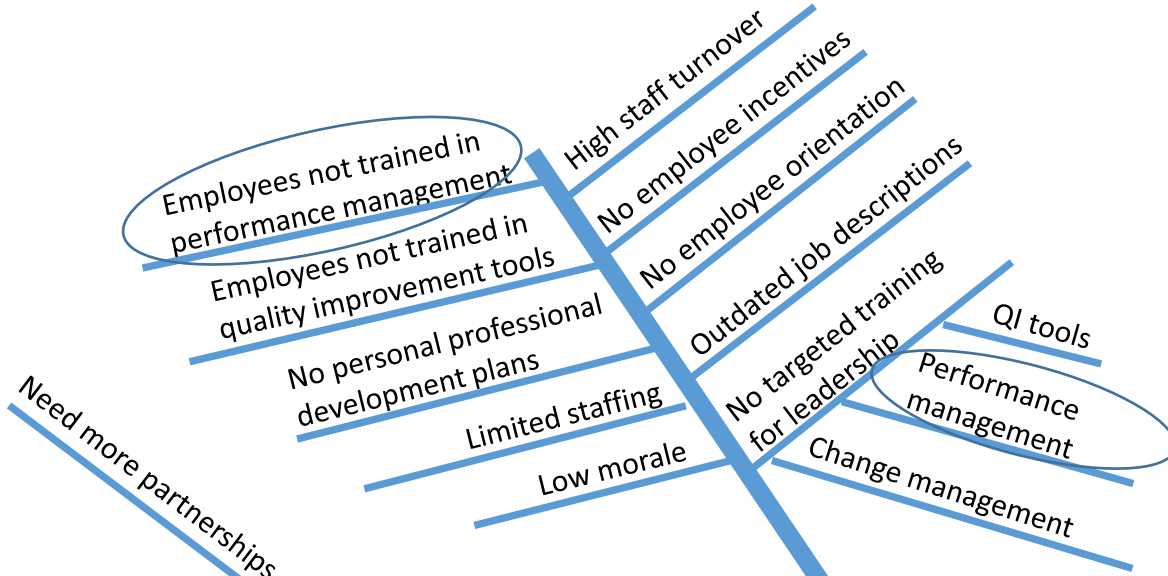


Barriers to a Quality Culture

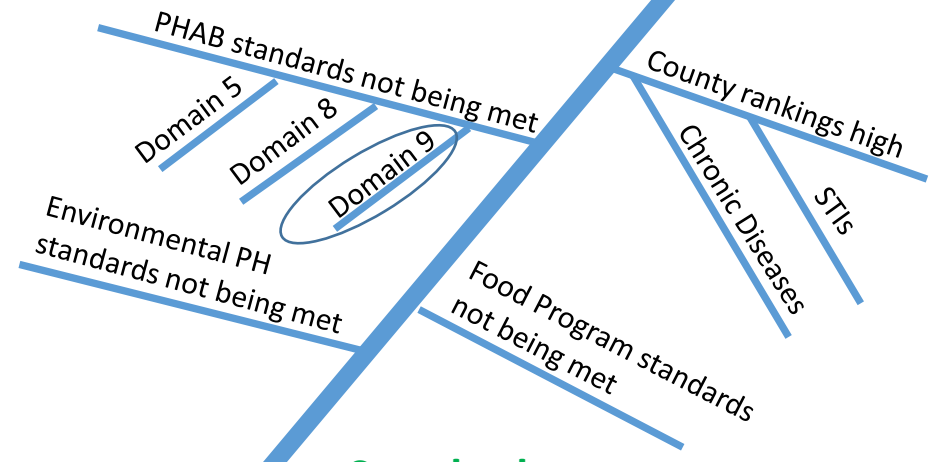
10/29/13

Workforce

Materials



Environment



Methods

Standards